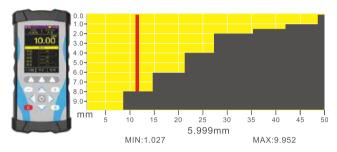


# **DEU100** EMA thickness gauge

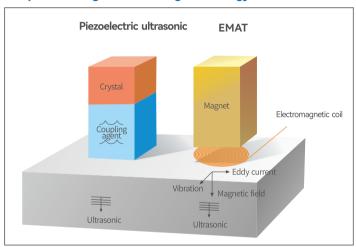
#### **Brief introduction**

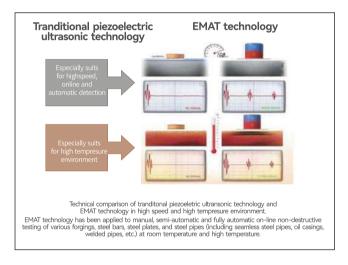
This non-contact thickness gauge is used to measure the tube/plate/bar of steel and steel alloy and the tube/plate/bar of aluminum alloy without surface polishing and without using coupling agent, sensor and the interval between the test object up to 4mm. The thickness can be measured directly through the paint, varnish, anticorrosive layer, enamel and plastic.





## Comparison diagram of testing technology

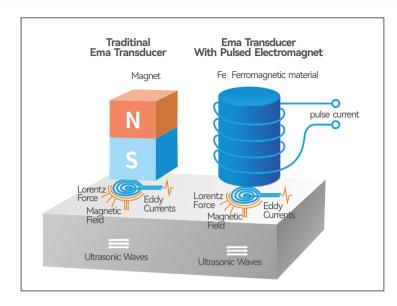




#### **Functional features**

- No need for surface polishing, penetration of anti-corrosion coating and rust, and no need for coupling agent.
- Thickness measurement can penetrate surface corrosion, paint, corrosion protection and other coatings up to 4mm thick. The thickness value of metal objects displayed by the instrument does not need to consider the calculation of coating thickness.
- Pulse probe at Normal temperature uses pulse electromagnet, basically no magnetic force; The weak permanent magnet is used for normal temperature and high temperature permanent magnet to replace the strong permanent magnet. It completely solves the problem that EMAT transducer suction is too large and difficult to remove, thus making manual spot inspection easier and safer.
- Optional high temperature probe to detect high temperature components at 800°C
- With the function of temperature compensation, the actual temperature range of high-temperature components can be input to automatically compensate the change of sound velocity, making the thickness measurement more accurate.
- Measurement non-perpendicularity (transducer/probe to the normal line
  of the object to be tested) is up to ±25°, which requires less perpendicularity
  after the probe is placed.
- It has the function of showing thickness measurement results in A

- scanning form and (time-based)B scanning image form and storing and querying, and allows users to set measuring parameters such as gate, thickness measurement mode and signal processing.
- Using expert intelligent algorithm, there are three thickness measurement modes: automatic mode, single gate manual mode (single peak value method), double gate manual mode (peak-peak value method). It greatly reduces the influence of human factors and simplifies the operation steps.
- Built-in database of basic material s-wave sound velocity, and can customize s - wave sound velocity value.
- It can store 50000 thickness values and 4000 A-scan or B-scan data.
- Measurement data can be transmitted via USB to the upper PC for analysis and management.
- The back is integrated with bright LED light, which is convenient for on-site lighting.
- A wrist band is integrated on the back for easy one-handed operation.
- AC-DC hybrid power supply, built-in rechargeable lithium battery can work continuously ≥9 hours.
- Fully sealed IP66 dustproof and waterproof design, silicone sheath anti-drop and anti-vibration design, more suitable for bad working conditions.





### **Technical parameters**

- Thickness measurement: accuracy 0.04mm with range 1.5~100 mm(steel, stainless steel), 0.1mm with range 100~200 mm(steel, stainless steel) , high temperature compensation thickness measurement accuracy 2%.
- Minimum resolution: flat bottom blind hole Φ5mm
- Working gap/lift: normal temperature permanent magnet probe ≤4mm, normal temperature pulse probe ≤2mm, high temperature permanent magnet probe ≤4mm
- Measurement unverticality (transducer/probe normal to the object under test): ±25°
- Excitation frequency:3.0~3.9MHz
- Minimum diameter of curvature: ≥6mm
- Sound speed range: 1000~9999 m/s, adjustment increment 1 m/s
- Gate function: automatic gate, manual single gate, manual double gate
- Display: color LCD, 3.5 inch /320×480 pixel

- Communication interface USB2.0
- Size and Weight: height 195×width 90×thickness 40mm, ≤690g
- Normal temperature pulse probe: pulse type electromagnet, the magnetic suction≈0N, circular Φ30×high 44mm, weight≤60g, line length 0.8m
- Normal temperature magnetic probe: weak or less permanent magnets, the magnetic suction≈15N, circular Φ30× high 44mm, weight≤80g, line length 0.8m
- High temperature permanent magnetic probe: the magnetic suction≈20N, circular Ф45 × length 300mm, weight ≤370g line length 0.8 m
- Working Temperature: normal temperature probe -10~+60°C, high temperature probe -50~+800°C(-50~+310°C can be continuously measured without special cooling; At +310~800°C, each measurement time ≤5s, cooling interval time ≥15s)

## **Application scene**

